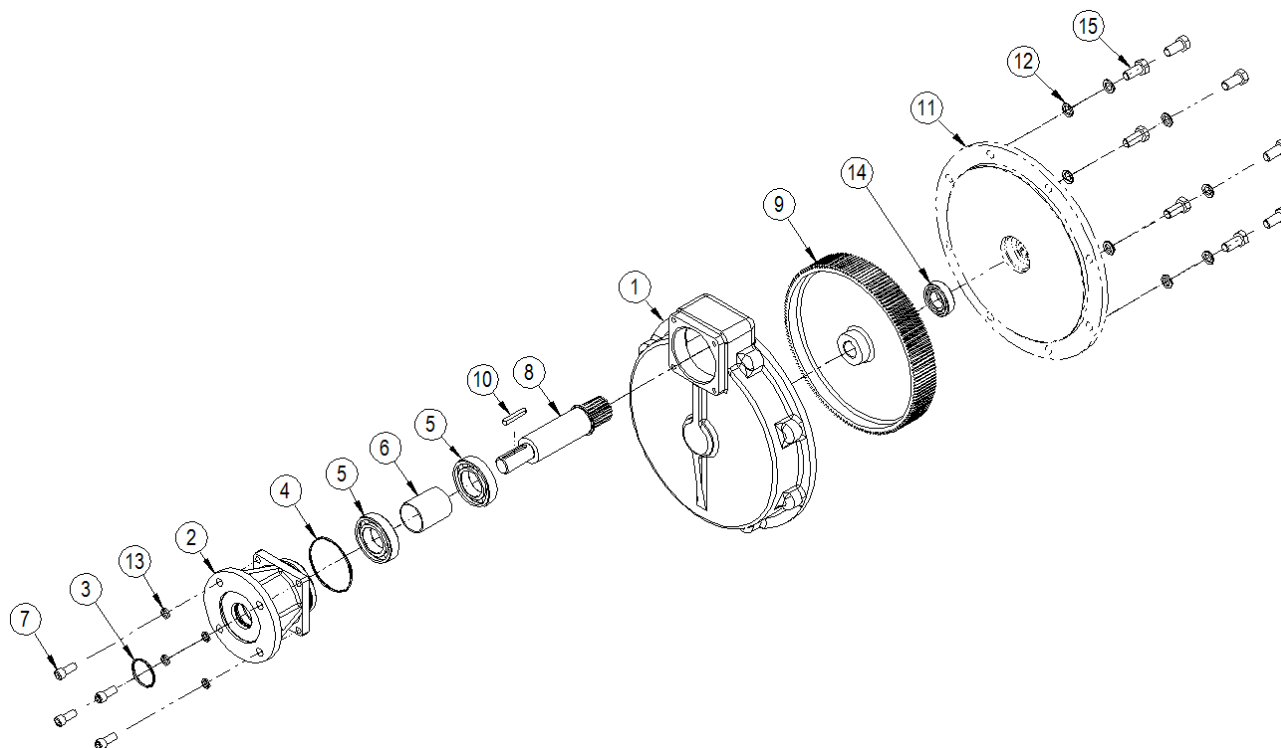


SPARE PARTS LIST FOR RANGE OF IR1 AND IR2 INPUT REDUCERS



EXPLODED VIEW FOR IR1 AND IR2 INPUT REDUCER

ITEM	DESCRIPTION	QUANTITY
1	GEARCASE	1
2	INPUT FLANGE	1
*3	O-RING	1
*4	O-RING	1
*5	BALL BEARING	2 (1 on F10 flange on Large IR2)
6	SPACER	1 (No spacer for F10 flange on Large IR2)
7	SCREW	4
8	INPUT SHAFT	1
9	OUTER GEAR	1
10	KEY	1
11	PARENT GEARBOX FLANGE (NOT PART OF THE IR ASSEMBLY)	1
12	NORDLOCK WASHER	8 (4 on IR1 and small IR2)
13	NORDLOCK WASHER	4
*14	BALL BEARING	1
15	SCREW	8 (4 on IR1 and small IR2)
16	GREASE	

Note: items marked * are the recommended spares holding for 5 years operation

Items 12 and 13 are only used when in combination with IW52, IW62, IW63, IW72 & IW82.