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Installation & Operating Manual – 2107122

Rev. 0-0

SW-SY

NOMENCLATURE

SW-SY	xx	x	x	x	-	x	x	x	x	x	x	x	x	xx	
Series	Type of Switches	Quantity of switches	Terminals	Painting		Cable entry	Indicator	Approval	Marking	IP	Temp. range	Material and sov	Coil rating	Pneumatic connection	Special execution

READ THIS INSTRUCTION FIRST

To avoid serious or fatal personal injury or major property damage, read and follow all safety instructions in this manual. If you require additional instructions, please contact Rotork YTC Limited.

Ex Safety instructions for hazardous area installation:

Soldo® limit switch box model SW (SY) are valve position indication devices (indication of valve open or close).

Projected and built according to directive ATEX 2014/34/EU with reference to standard EN 60079-0: 2018, EN 60079-1: 2014, EN 60079-31: 2014 and to directive IECEx with reference to standard GB/T 3836.1-2021 -IEC 60079-0: 2017, GB/T 3836-2-2021, IEC 60079-1: 2014-06 Ed.7, GB/T 3836-31-2021, IEC 60079-31: 2013 Ed.2.

"ATEX" by the French "ATmosphere Explosive", provides the technical requirements to be applied to equipment intended for use in potentially explosive atmospheres. The scope of directive is to remove technical barriers between Member State of European Community. The SW (SY) limit switch boxes device must be installed and maintained according to suitable standards for electrical application in potentially explosive atmospheres (example: EN 60079-14, EN60079-17, EN50281-1-2 or other national standards).

Read this first and keep this instruction manual always available.

Model option SW (SY) _ _ _ _ _ (indicates options in housing configuration, switches, switches quantity, terminal strip, colour). This instruction refers to certified limit switch boxes covered by the certificate number IECEx SIR 14.0038X.

1. Limit switch box SW (SY) may be installed in hazardous areas where explosive gas, steam, and mist exist.

Ex db IIC T4...T6 Gb
Ex tb IIIC T110°C/T110°C/T140°C Db

It means: **Ex** (European community logo for ATEX applications) - group II (potentially explosive atmospheres – surface application OTHER than mines)
- Ex d → Protection mode: flameproof type, IIC → defines the gas category.

	Temp. Class for hazardous location due to presence of hazardous gas	Superficial temp. for hazardous location due to presence of hazardous powder
T6	-60°C ≤ T _{amb} ≤ +60°C	110°C
T5	-60°C ≤ T _{amb} ≤ +80°C	110°C
T4	-60°C ≤ T _{amb} ≤ +105°C	140°C

Table 1

2. Suitably trained personnel shall carry out installation according with applicable code of practice.

3. Cover must be tightened with a torque of at least 15 Nm.

4. The user should not repair this equipment.

5. For ambient temperatures below -10°C and above 70°C use field wiring suitable for both minimum and maximum ambient temperature.

6. The user should provide suitable systems to limit heating coming from valve; max ambient temp should be no higher than the ambient marked on the equipment (+60°C, +80°C, +105°C, as applicable) as per Table 1.

7. The electrical devices must be grounded using their grounding connections. The grounding connection must be ATEX certified, suitable for the application required, substances, maximum superficial temperature and ambient temperature.

8. Grounding connection has been designed to be anti-rotation and it is provided with a screw and grower washer in stainless steel to be anti-vibration. Suitable cable lugs have to be used for this connection. For example ring, fork wire terminal in copper or equivalent.

9. Cleaning the limit switch box must be done with a moist cloth to prevent build up of electrostatic charges. The user should guarantee periodic cleaning of the places where dust can accumulate to avoid that dust layer exceeds 50 mm (Symbol X into certificate).

10. The user shall ensure that maintenance does not affect the safety features of the equipment.

11. If the equipment is likely to come in to contact with aggressive substances, it is the responsibility of the user to take suitable precautions that prevent it from being adversely affected, thus ensuring that the type of protection is not compromised. Aggressive substances: example Acids, liquids, gases which can affect metals.

12. The metallic alloy used for the enclosure, in the event of a rare accident, could cause ignition sources due to impact or friction (sparks may occur). This shall be considered when the box is installed in group II category 2G/D areas.

13. When screws are fully tightened into blind holes in enclosure walls, with no washer fitted, at least one full thread shall remain free at the base of the hole, for indicator cover (12) the max length of the screw under head shall be 7mm, while to fix the box with ISO standard the max length of the screw under head shall be 8mm.

14. Remove plastic plugs or plastic stickers supplied with enclosure before installation, these components aren't certified. All cables entry devices and blanking elements shall be certified as explosion protection flameproof type. "d" and "tb" are suitable for use in ATEX areas when correctly installed.

15. **ATTENTION:** Please refer to the ATEX and IECEx Certificates for special conditions and for safe use.

Equipment or protective systems intended for use in potentially explosive atmospheres, with IECEx rules and with national implementing legislation and that appropriate harmonized standards have been applied:

GB/T 3836.1-2021 - IEC 60079-0: 2017
GB/T 3836.2-2021 - IEC 60079-1:2014-06 Ed.7
GB/T 3836.31-2021 - IEC 60079-31:2013 Ed.2
2014/30/EU Electromagnetic compatibility
EN 61326-1:2013
2014/35/UE Low voltage
EN 60529:1991/A2:2013 EN 60730-1:2011
IECEx conformity certificate
IECEx SIR 14.0038X
Production quality assurance notification
IECEx: GB/ITS/QAR09.0004

Soldo limit switch boxes models SW (SY) are also available, on request, with the following certifications Gost conformity certificate
IEx conformity certificate
NEPSI conformity certificate
CCOE conformity certificate

⚠ WARNING! Warns of hazard that MAY cause serious personal injury, death or major property damage. HAZARDOUS VOLTAGE. Disconnect all power before servicing equipment. DO NOT REMOVE COVER WHEN ENERGISED.
DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT.

⚠ CAUTION:
Do not exceed the limit switch performance limitation. Exceeding the limitation may cause damage to the limit switch, actuator and valve. The conduit plug supplied with the switch boxes are for transit purposes only. IP67 protection depends on cable gland and cabling methods used. Limit switchbox for quarter-turn valve device (90° rotation). Maximum shaft angular velocity 250 rpm. Follow switch adjustment & indicator setting before servicing the limit switch box.

1 INSTALLATION

1.1 Attach proper mounting bracket (1) to the box (4) housing using four M6x8 bolts (2).

1.2 Align shaft (5) to actuator shaft and engage it.

1.3 Attach bracket to actuator using hardware provided (3).

2 SWITCH ADJUSTMENT

2.1 Loosen the screws to allow free cover (8) rotation.

2.2 Counter clockwise rotate cover (8) until complete unit opening and then remove cover (8).

2.3 Follow instructions in "Cams setting".

2.4 Box with 3-4 switches, set the actuator in the required signal position and set cams according to instructions in "Cams setting".

2.5 Before refitting the cover:

- Remove possible obstructions between threads (dust, stones) that can cause lock after closure.

- Check the grease on threads or add it if required (NYE LUBRICANTS, NYOGEL 760G to use from -40°C to +110°C - NYE LUBRICANTS UNIFLOR 8512R from -65°C to -45°C).

2.6 Replace box cover (8) paying attention that body shaft (5) properly fits in cover shaft. WARNING: check seal is properly fitted in slot.

2.7 Manually turn cover (8) clockwise on body (4) until they are completely tightened. Tighten the grub screw (19 Anti-rotation) to prevent rotation.

3 3D INDICATOR SETTING

3.1 When the limit switch box cover (8) is secured to the body, loosen the two screws (9) and lift up the stainless steel flange (12).

3.2 Rotate transparent polycarbonate cover (10) or 3D stainless steel indicator cover (17) until the open closed indication matches with valve position. Rotation can be clockwise or counter clockwise.

3.3 Tighten two (9) screws to the body (8). Warning! Do not exceed the max torque force of 0.8Nm for the plastic version.

4 ELECTRICAL WIRING

4.1 Remove cover (7) according to points 2.1 and 2.2.

4.2 Remove protection plugs from cable entries and substitute them with cable glands or plugs suitable for type of protection required.

4.3 Connect terminal strip (11) according to the wiring diagram on the label on the limit switch box. Reassemble cover (8) according to points 2.5 and 2.6.

4.4 Tighten terminal strip's screws using values of torque between 0,45+0,6Nm.

5 PRODUCT'S STORAGE

5.1 Keep the boxes away from UV rays and atmospheric agents, in an environment with temperature between 0°C and 40°C.

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12

Optional 3D stainless steel indicator

9

10

8

5a

5

4

5b

11

3

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1

Anti-rotation

Cams setting / Cams type				
A	B	C	D	E
1. Turn actuator pinion clockwise.	1. Turn actuator pinion clockwise.	1. Turn actuator pinion clockwise.	1. Turn actuator pinion clockwise.	1. Disengage cams from splined retainer to position 45 °.
2. Disengage cam from splined retainer.	2. Disengage cam from splined retainer.	2. Loosen (using a 19 wrench) top nut.	2. Loosen (using a 19 wrench) top nut.	2. Engage into splined retainer and turn actuator pinion clockwise.
3. Turn, until switch is activated, then engage into splined retainer.	3. Turn, until switch is activated, then engage into splined retainer. Adjust the sensitivity by regulating the distance between the cam and the inductive sensor.	3. Rotate cam and fit in front of sensor.	3. Rotate cam and fit in front of sensor.	3. Disengage cams from splined retainer. 4. Rotate cam and fit in front of sensor then engage into splined retainer.
4. Turn actuator pinion counterclockwise.	4. Turn actuator pinion counterclockwise.	4. Turn actuator pinion counterclockwise.	4. Turn actuator pinion counterclockwise.	5. Turn actuator pinion counterclockwise.
5. Disengage cam from splined retainer.	5. Disengage cam from splined retainer.	5. Rotate cam and fit in front of sensor.	5. Rotate cam and fit in front of sensor.	6. Disengage cam from splined retainer and rotate cam and fit in front of sensor then engage into splined retainer then engage.
6. Turn, in the way shown, until switch is activated, then engage into retainer.	6. Turn, in the way shown, until switch is activated, then engage into retainer. Adjust the sensitivity by regulating the distance between the cam and the inductive sensor.	6. Fasten (using a 19 wrench) top shaft nut.	6. Fasten (using a 19 wrench) top shaft nut.	7. ⚠ CAUTION: Make sure that the cams do not come in contact with the sensor possible breakage.

2