

## RedRun valve actuators

Electrical, explosionproof linear actuators – 500 N to 10,000 N  
On-off / 3-pos. control mode and 3-pos.-U with feedback  
24...240 VAC/DC, 5...60 mm adjustable stroke  
ATEX tested in acc. with directive 2014/34/EU for zone 2, 22

RedRun - ...

RedRun - ... - U

RedRun - ... - CTS

Subject to change!

**Compact. Easy installation. Universal. Cost effective. Safe.**

| Type              | Force                                                                                                                                      | Supply          | Motor running time       | Control mode   | Feedback             | Wiring diagram |
|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------|-----------------|--------------------------|----------------|----------------------|----------------|
| RedRun- 5.10      | 0,5 kN / 1,0 kN                                                                                                                            | 24...240 VAC/DC | 2 / 3 / 6 / 9 / 12 s/mm  | On-off, 3-pos. | –                    | SB 1.0         |
| RedRun- 25.50     | 2,5 kN / 5,0 kN                                                                                                                            | 24...240 VAC/DC | 2 / 3 / 6 / 9 / 12 s/mm  | On-off, 3-pos. | –                    | SB 1.0         |
| RedRun- 75.100    | 7,5 kN / 10,0 kN                                                                                                                           | 24...240 VAC/DC | 4 / 6 / 9 / 12 / 15 s/mm | On-off, 3-pos. | –                    | SB 1.0         |
| RedRun- ... - U   | Types as above with additional feedback                                                                                                    |                 |                          | On-off, 3-pos. | 0...10 V / 4...20 mA | SB 5.0         |
| RedRun- ... - CTS | Types as above with aluminium housing and seawater resistant coating (exterior parts in stainless steel, cable glands brass nickel-plated) |                 |                          |                |                      |                |

### Product views and applications



...Run



Side view



Back view with  
terminal box



...Run mounted on valve



Compact body

### Description

RedRun valve actuators are the new generation of electrical, explosionproof adjustment and control valves and other motorized applications for HVAC systems in chemical, pharmaceutical, industrial and offshore/onshore plants, for use in Ex-areas zone 2 (gas) and zone 22 (dust).

Highest protection class and IP66 protection, compact dimensions, little weight, universal functions and technical data and an integrated heater guarantee safe operation even under difficult environmental conditions. High quality brushless motors guarantee long life.

All actuators are programmable and adjustable on site. Special tools or equipment are not required. Motor running times and forces, according to the actuator type, are selectable or adjustable on site. The integrated universal power supply is self adaptable to input voltages in the range of 24...240 VAC/DC. The actuators are 100 % overload protected and self locking. The modular concept offers the possibility to mount adjustable end switches for signalization.

...Run-...-U actuators have an additional 0...10 V / 4...20 mA analogue output.

### Highlights

- › For all type of gas, mists, vapours and dust for use in zone 2 and 22
- › Universal supply unit from 24...240 VAC/DC
- › Integrated junction box
- › Motor running times 2–3–4–6–9–12–15 s/mm, acc. to type
- › Control mode: On-off, 3-pos., 3-pos.-U (with 0...10 V / 4...20 mA feedback)
- › Forces 500–1000–2500–5000–7500–10000 N, acc. to type
- › Feedback gear unit, adjustable in steps 10 / 20 / 30 / 60 mm
- › Mechanical stroke limitation, 5...60 mm stroke adjustable
- › 100 % overload protected and self locking
- › Compact design and small dimensions
- › Robust aluminium housing (optional with seawater resistant coating)
- › IP66 protection
- › Manual override included + preparation for comfortable manual override
- › Weight ~ 7 kg
- › Integral safety temperature sensor
- › Status indication by LED

## Technical data

| Technical data                   | RedRun- 5.10                                                                                                     | RedRun- 25.50           | RedRun- 75.100           |
|----------------------------------|------------------------------------------------------------------------------------------------------------------|-------------------------|--------------------------|
| Force (nominal)                  | 0,5 / 1,0 kN selectable                                                                                          | 2,5 / 5,0 kN selectable | 7,5 / 10 kN selectable   |
| Blocking force in end position * | ~ 1,2 / 1,8 kN                                                                                                   | ~ 4 / 7,5 kN            | ~ 10 / 12,5 kN           |
| Supply voltage / frequency       | 24...240 VAC/DC, ± 10 %, self adaptable, frequency 50...60 Hz ± 20 %                                             |                         |                          |
| Power consumption                | max. starting currents see ① Extra information (in acc. with voltage, I <sub>start</sub> >> I <sub>rated</sub> ) |                         |                          |
| Protection class                 | Class I (grounded)                                                                                               |                         |                          |
| Heater consumption               | ~ 16 W (motor is not running at this moment), turns on automatically at low ambient temperatures                 |                         |                          |
| Stroke                           | 5...60 mm (adjustable)                                                                                           |                         |                          |
| Motor running times (selectable) | 2 / 3 / 6 / 9 / 12 s/mm                                                                                          | 2 / 3 / 6 / 9 / 12 s/mm | 4 / 6 / 9 / 12 / 15 s/mm |
| Motor                            | Brushless DC motor                                                                                               |                         |                          |
| Control mode                     | On-off and 3-pos. in acc. with wiring, selectable on site                                                        |                         |                          |
| Electrical connection            | Junction box incl. terminals 0,14...4 mm <sup>2</sup>                                                            |                         |                          |
| Cable gland                      | M20 × 1,5 mm, cable diameter Ø 6...13 mm                                                                         |                         |                          |
| Manual override                  | Change from motor to hand mode with red turn-switch on the side, use Allen key's top side, max. 5 Nm             |                         |                          |
| Housing material                 | Aluminium die-cast housing, coated. Optional with seawater resistant coating (...-CTS)                           |                         |                          |
| Dimensions (L × W × H)           | ~ 208 × 115 × 254 mm (types ≤ 5 kN), ~ 208 × 115 × 298 mm (types ≥ 7,5 kN), for diagrams see ① Extra information |                         |                          |
| Weight                           | ~ 7 kg (standard version without adaption)                                                                       |                         |                          |
| Ambients                         | Storage temperature -40...+70 °C, working temperature -20...+40 °C at T6 and -20...+50 °C at T5                  |                         |                          |
| Ambient temperature -30 °C       | -30...-20 °C: reduced forces approx. 60 % of rated value, e.g. 5 kN ± 3 kN (max.). Avoid icing!                  |                         |                          |
| Humidity                         | 0...90 % rH, non condensing                                                                                      |                         |                          |
| Operation mode                   | S3 – 50 % ED intermittent mode (ED = duty cycle), max. 300 operating cycles / h                                  |                         |                          |
| Accuracy mechanically            | < 1 mm stroke (hysteresis)                                                                                       |                         |                          |
| Accuracy electrically            | ~ 200 steps acc. to stroke adjustment "Gear belt adjustment" (page 4)                                            |                         |                          |
| Wiring diagrams                  | SB 1.0                                                                                                           | SB 1.0                  | SB 1.0                   |
| Scope of delivery                | Actuator with integrated junction box, Allen key for manual override                                             |                         |                          |
| Parameter at delivery            | 500 N, 6 s/mm                                                                                                    | 2,5 kN, 6 s/mm          | 7,5 kN, 9 s/mm           |

|                   |                                                                                                                                            |                                                                         |  |
|-------------------|--------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------|--|
| RedRun- ... -U    | as above and additional feedback. Adjustable by gear belt unit for max. resolution to 10–20–30–60 mm                                       |                                                                         |  |
| Feedback signal U | 0...10 VDC / 4...20 mA, acc. on wiring selectable on site. U <sub>0</sub> 0...10 VDC at 1.000...∞ Ω, U <sub>i</sub> 4...20 mA at 0...800 Ω |                                                                         |  |
| Wiring diagrams   | SB 5.0                                                                                                                                     | For adjusting feedback signal acc. to stroke setting please note page 4 |  |

\* Uncertainty of measurement ± 10 %. Note also the chapter on dimensioning!

## Approbations

|                       |                                                         |
|-----------------------|---------------------------------------------------------|
| ATEX directive        | 2014/34/EU                                              |
| EC type-approved      | EPS 19 ATEX 1 078 X                                     |
| IECEx certified       | IECEx EPS 19.0040 X                                     |
| Approval for gas      | II 3 (3) G Ex db ec [ic Gc] IIC T6, T5 Gc               |
| Types ...-CTS         | II 3 (3) G Ex db ec [ic Gc] IIB T6, T5 Gc (alternative) |
| Approval for dust     | II 3 (3) D Ex tc [ic Dc] IIIC T80°C, T95°C Dc           |
| CE identification     | CE                                                      |
| EMC directive         | 2014/30/EU                                              |
| Low voltage directive | 2014/35/EU                                              |
| Enclosure protection  | IP66 in acc. with EN 60529                              |

## Special solutions and accessories

|               |                                                                                                                        |
|---------------|------------------------------------------------------------------------------------------------------------------------|
| ...-CTS       | Types in aluminium housing with seawater resistant coating, parts nickel-plated                                        |
| ExSwitch-R-L  | External linear aux. switches, 2 separately adjustable contacts, for mounting on ...Run's spindle in zone 1, 2, 21, 22 |
| ExBox/SW      | Terminal box for aux. switches ...Switch-R-L                                                                           |
| MKK-S         | Mounting bracket, V2A, for terminal boxes ...Box-... directly on actuator                                              |
| HV-R          | Retrofit manual override for ...Run actuators                                                                          |
| GMB-1         | Rubber bellow, 60 mm                                                                                                   |
| WS-R          | Weather shield in stainless steel                                                                                      |
| Adaptions     | For fittings and manufacturers on request                                                                              |
| RedRun-...-S3 | Ambient temperature up to +60 °C (T4), 110...240 VAC/DC, 25 % ED                                                       |



### WARNING

**Warning for enclosure with coating:** The enclosure with a coating must not be used in areas affected by charge-producing processes, mechanical friction and separation processes, electron emission (e.g. in the vicinity of electrostatic coating equipment), and pneumatically conveyed dust.

## Electrical connection

All actuators are equipped with a universal supply unit working at a voltage range from 24...240 VAC/DC. The supply unit is self adjusting to the connected voltage!

Device must be fuse protected max. 5 AT.

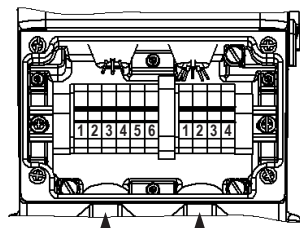
Note current consumption acc. to running time and applied voltage (min. 2 A).



**Caution**

At initial operation a self adjustment has to be executed.

## Integrated junction box



1. Switch off the power
2. Open cover of junction box
3. Put cable through cable gland into junction box
4. Strip wires approx. 7 mm
5. Connect wires acc. to wiring diagram and type. Note: Wrong wiring expires guarantee and warranty
6. Connect protection earth PE
7. Fix wires, screw terminals
8. Close cable entries tighten (IP66)
9. Close cover junction box (regard gasket)

Feedback (3-6) Supply IN/OUT control (1-2, 3-4)

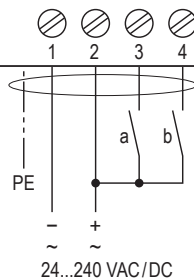
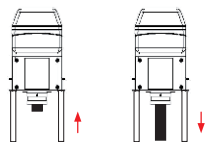
## On-off and 3-pos.

SB 1.0



### Function:

- a closed – rod goes in
- b closed – rod goes out



## Wiring feedback signal

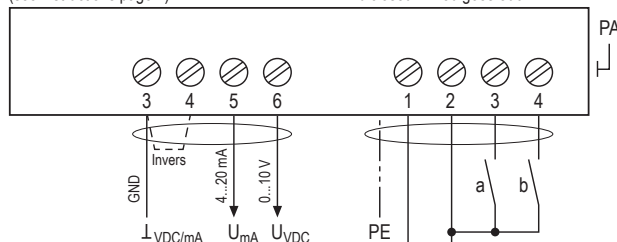
(...Run-...-U)

SB 5.0

Note gear belt setting 0–10–20–30–60 mm (see instructions page 4)

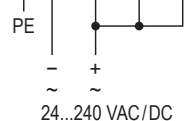
### Function:

- a closed – rod goes in
- b closed – rod goes out



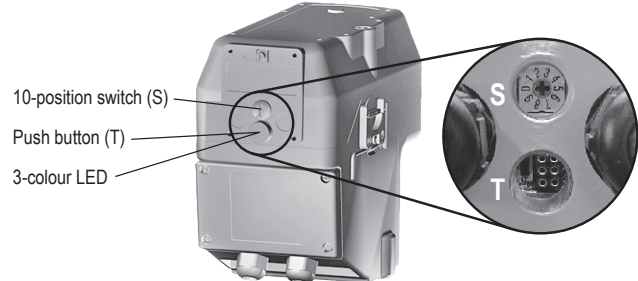
### Self adjustment:

To adjust the signal input/output to the stroke of the valve the button (T) must be pushed for min. 3 sec.



## Parameters, adjustments and failure indication

Switch – Push button –  
Lamp for adjustment  
(behind the blanking plug)



## Parameter selection

Example:  
RedRun-25.50

Requested parameter:  
Force 5.000 N  
Running time 6 s/mm

| Type            | Forces               |         | Forces        |                    |
|-----------------|----------------------|---------|---------------|--------------------|
| RedRun- 5.10 ▶  | 500 N                | 1.000 N |               |                    |
| RedRun-25.50 ▶  | 2.500 N              | 5.000 N |               |                    |
| RedRun-75.100 ▶ |                      |         | 7.500 N       | 10.000 N           |
| Running times   | Position of switch S |         | Running times | Position of switch |
| 2 s/mm ▶        | 00                   | 05      | 4 s/mm ▶      | 00                 |
| 3 s/mm ▶        | 01                   | 06      | 6 s/mm ▶      | 01                 |
| 6 s/mm ▶        | 02                   | 07      | 9 s/mm ▶      | 02                 |
| 9 s/mm ▶        | 03                   | 08      | 12 s/mm ▶     | 03                 |
| 12 s/mm ▶       | 04                   | 09      | 15 s/mm ▶     | 04                 |

Result:  
Switch position 07

## Functions, adjustments and parameters

### A) Self adjustment of stroke:

Push button (T) for minimum 3 seconds. The actuator will drive into both end positions to be adjusted. LED indicates GREEN.

Adjustment drive can be applied in any switch (S) position.

### B) Selection of running time and force:

Put switch (S) into the correct selected position in acc. to above table. The selected parameter will work at next operation of the actuator. Adjustment can be done even without supply voltage. If supply voltage is available turn switch only if actuator is not running.

### C) Additional information for 3-pos. operation:

- a closed, b open = rod goes in
- b closed, a open = rod goes out
- a and b closed = rod goes out
- a and b opened = motor doesn't work, no function

## Dimensioning

### Force in blocking position after adjustment drive

The force in the end positions could be much more than the nominal force. Generally the valve is to check together with actuator and construed accordingly. Note the values in the "Technical Data".

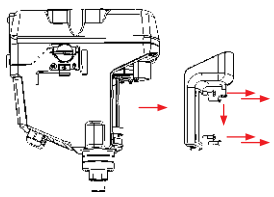
### Force during travel

The force during travel could be much more than the nominal force.

### Self adjustment

To protect the valve/armature and the actuator in the end positions a self adjustment has to be performed before each commissioning or after any changes. Regard the gear belt adjustment according to the stroke!

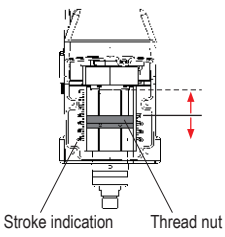
## Stroke and gear belt adjustment



**⚠ Switch off power**

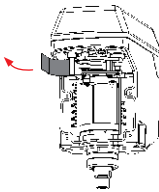
1. Demount cover:  
Loosen 5 screws,  
remove cover.

**Stroke adjustment**



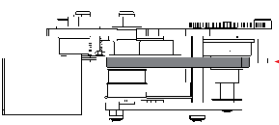
2. Adjust/limitate stroke:  
Stroke can be adjusted by thread nut  
from min. 5 mm to 60 mm.

**Open feedback gear's cover bracket**



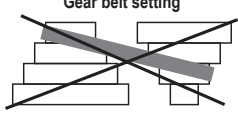
3. Open cover bracket of feedback gear, thereby gear belt's tension is removed – not till then slide belt by hand to the right setting acc. to stroke. Do not use any tools. Due to repeated movements of the red bar the setting of the gear belt gear can be changed. The position is corrected by closing the cover and starting a re-adjustment drive.

**Gear belt adjustment (for feedback/return signal)**



4. Position gear belt acc. to set stroke.  
Do not use any sharp tools, manual operation only. Mind positioning. Set acc. to stroke.

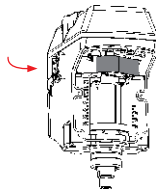
**Gear belt setting**



**Stroke**  
10 mm  
20 mm  
30 mm  
60 mm

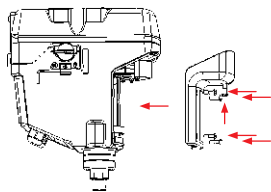
**Feedback signal**  
By gear belt setting the feedback signal 0...10 V / 4...20 mA (..Run-...-U) is adjusted to stroke.

**Close cover bracket of feedback gear**



5. Note right position of gear belt!  
Close bracket, thereby the gear belt is automatically tensioned.

**Remount cover**



6. Note: cover gasket must be fit in the groove while mounting!  
Tighten 5 screws.

Switch on power

## Important information for installation and operation

Ex area –  
zone 2, 22



Safe area



Supply \*  
24...240 VAC/DC  $\pm 10\%$

...Run-...-U \*  
Feedback 0...10 V / 4...20 mA

\* electrical wiring see diagrams

- All national and international standards, rules and regulations for hazardous Ex-areas must be complied.
- Certified apparatus must be installed in accordance with manufacturer instructions. If the equipment is used in a manner not specified by the manufacturer, the safety protection provided by the equipment may be impaired
- For electrical installations design, selection and erection, EN/IEC 60079-14 can be used
- Supply cables must be installed in a fixed position and protected against mechanical damage
- For electrical connection use the integrated junction box
- Do not open the cover when circuits are live
- Connect potential earth
- Avoid temperature transfer from valve to actuator (note ambient temperature  $T_a$ !)
- Close all openings with min. IP66
- Flameproof enclosure is protected against mechanical damages acc. to EN 60079-ff
- For outdoor installation a protective weather shield against sun, rain and snow should be applied
- Actuators are maintenance free, an annual function test is recommended
- Clean only with damp cloth, avoid dust accumulation
- For electrical installations inspection and maintenance, EN/IEC 60079-17 can be used

### ❗ Extra information (see additional data sheet)

Additional technical information, dimensions, installation instruction, illustration and failure indication.

## Manual override

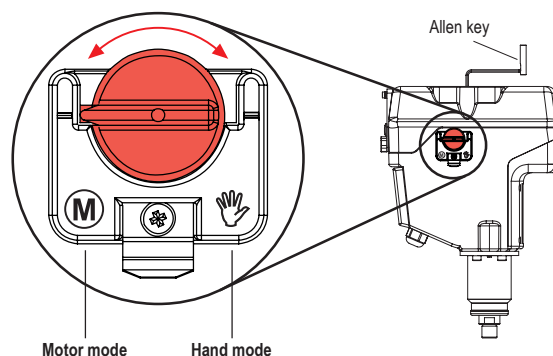


**Caution**



Turn hand feed crank slowly!  
When approaching the end positions overturning is possible and could damage the valve or actuator.

1. Actuator must be in stop position
2. Turn red switch to change from motor to hand mode
3. Turn to required stroke with Allen key (top side):  
clockwise = rod out  
counterclockwise = rod in
4. Upon completion turn back to motor mode



When operating the manual override in case of failure it is possible that the gear decouples. It can be seen that the selector switch is turned on "motor", but when controlled the actuator does not execute any stroke movement.

The blockade is resolved by simultaneously rotating the motor-hand switch and turning the Allen key in the hexagon shaft. The gear engages.

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