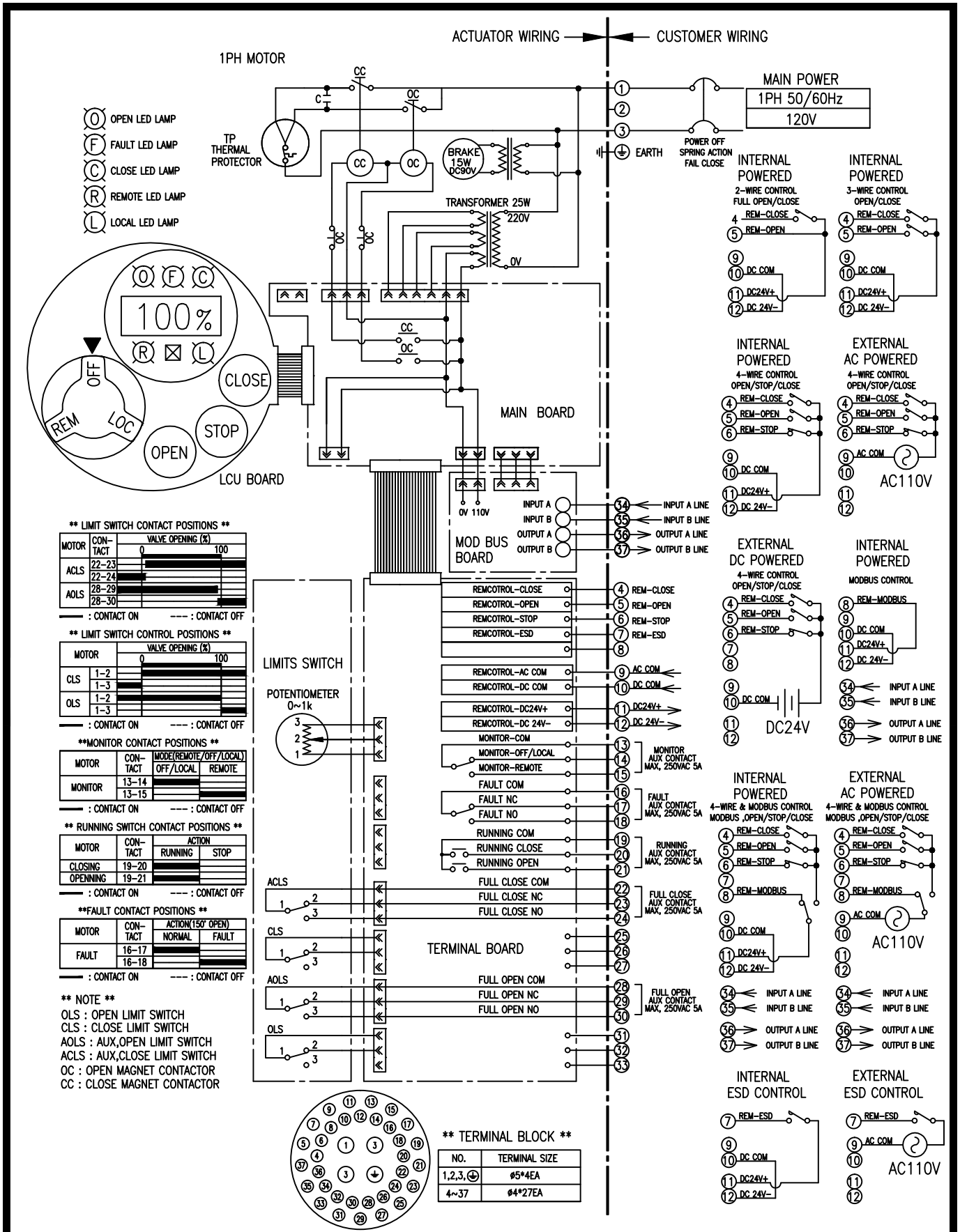

** LIMIT SWITCH CONTACT POSITIONS **

MOTOR	CON-TACT	VALVE OPENING (%) 0	100
ACLS	22-23		
	22-24		
AOLS	28-29		
	28-30		

—— : CONTACT ON --- : CONTACT OFF

** LIMIT SWITCH CONTROL POSITIONS **

MOTOR		VALVE OPENING (%) 0	100
CLS	1-2		
	1-3		
OLS	1-2		
	1-3		

—— : CONTACT ON --- : CONTACT OFF

**MONITOR CONTACT POSITIONS **

MOTOR	CON-TACT	MODE(REMOTE/OFF/LOCAL) OFF/LOCAL	REMOTE
MONITOR	13-14		
	13-15		

—— : CONTACT ON --- : CONTACT OFF

** RUNNING SWITCH CONTACT POSITIONS **

MOTOR	CON-TACT	ACTION RUNNING	STOP
CLOSING	19-20		
OPENNING	19-21		

—— : CONTACT ON --- : CONTACT OFF

**FAULT CONTACT POSITIONS **

MOTOR	CON-TACT	ACTION(150° OPEN) NORMAL	FAULT
FAULT	16-17		
	16-18		

—— : CONTACT ON --- : CONTACT OFF

** NOTE **
OLS : OPEN LIMIT SWITCH
CLS : CLOSE LIMIT SWITCH
AOLS : AUX,OPEN LIMIT SWITCH
ACLS : AUX,CLOSE LIMIT SWITCH
OC : OPEN MAGNET CONTACTOR
CC : CLOSE MAGNET CONTACTOR

** TERMINAL BLOCK **

NO.	TERMINAL SIZE
1,2,3,⏚	ø5*4EA
4~37	ø4*27EA

			DRAW	H.S PARK	△					
SR30	1				SYM	E C N NO	CHANGES	DATE	SIGN	APPD
SR20	1		CHECK							
SR10	1				PART NAME		1PH WIRING DIAGRAM			
SR05	1		APPD				INTEGRAL MODBUS, FAIL CLOSE			
APPLICATION			DATE	23.03.22	DWG NO.		RUC-104M-A			